Choral

okamura

Synchronized Performance

Choral

Simple design
Simple to use
Simple to choose

The Choral name symbolizes the concept of a "perfectly tuned chair" meaning Choral is ergonomically tuned to your body and aesthetically tuned to the office.
This simple approach has achieved a timeless design and dynamic beauty that is harmonized to complement a multitude of office environments.

GERMAN DESIGN AWARD SPECIAL 2016

reddot award 2014 winner

GOOD DESIGN

universal design award 2014

universal design consumer favorite 2014

TÜVRheinland ZERTIFIZIERT

www.tuv.com ID 1000000000

CERTIFIED INDOOR AIR QUALITY SCS GLOBAL SERVICES

INDOOR ADVANTAGE GOLD FURNITURE

simple Design

Dynamic lines that look pure and seamless

Ultra-Simple

"The aim was to create a highly functional product
within the simplest form possible."
With increasing pressure to create a highly functional office chair,
the assumption would be that a more complex product would materialize.
Yet complex forms and functions are not always appealing; in fact,
more often the simplest design solutions turn out to be
the truly successful products.
In that spirit, we decided that even if we have a complex mechanism
at the heart of the chair, or extra functions,
they would be as unobtrusive as possible.
In other words, we wanted an
Ultra-Simple design.

The U-shaped frame work was intentionally integrated into
the backrest to give Choral work chairs a clean, simple design.

simple to use

The simple design complements a new innovative reclining mechanism, providing operation that anyone would find easy to use. The Quick Slide lever will smoothly alter the reclining tension to provide the best support for the modern working lifestyle.

simple to choose

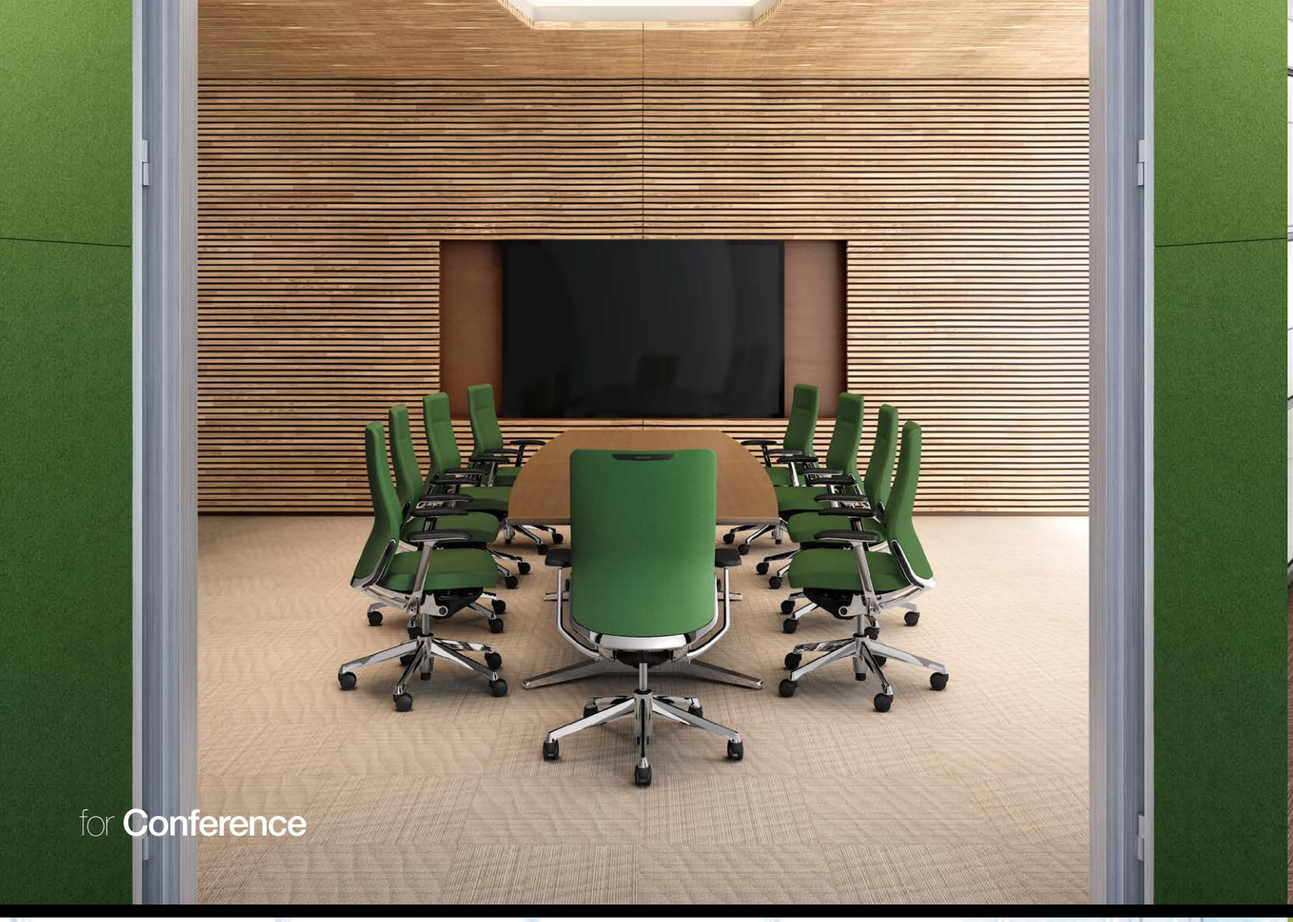
The Choral chair with its dynamic styling is balanced to match many office environments, with an endless choice of variations to suit personal tastes in color, size and function.
The standardized design means the many variations have the same functional and styling concept; therefore creating harmony within office design. The wide range gives employees and companies the flexibility to find the ideal choice to suit their varying work styles.

simple Design

for EveryOffice
for Everyone

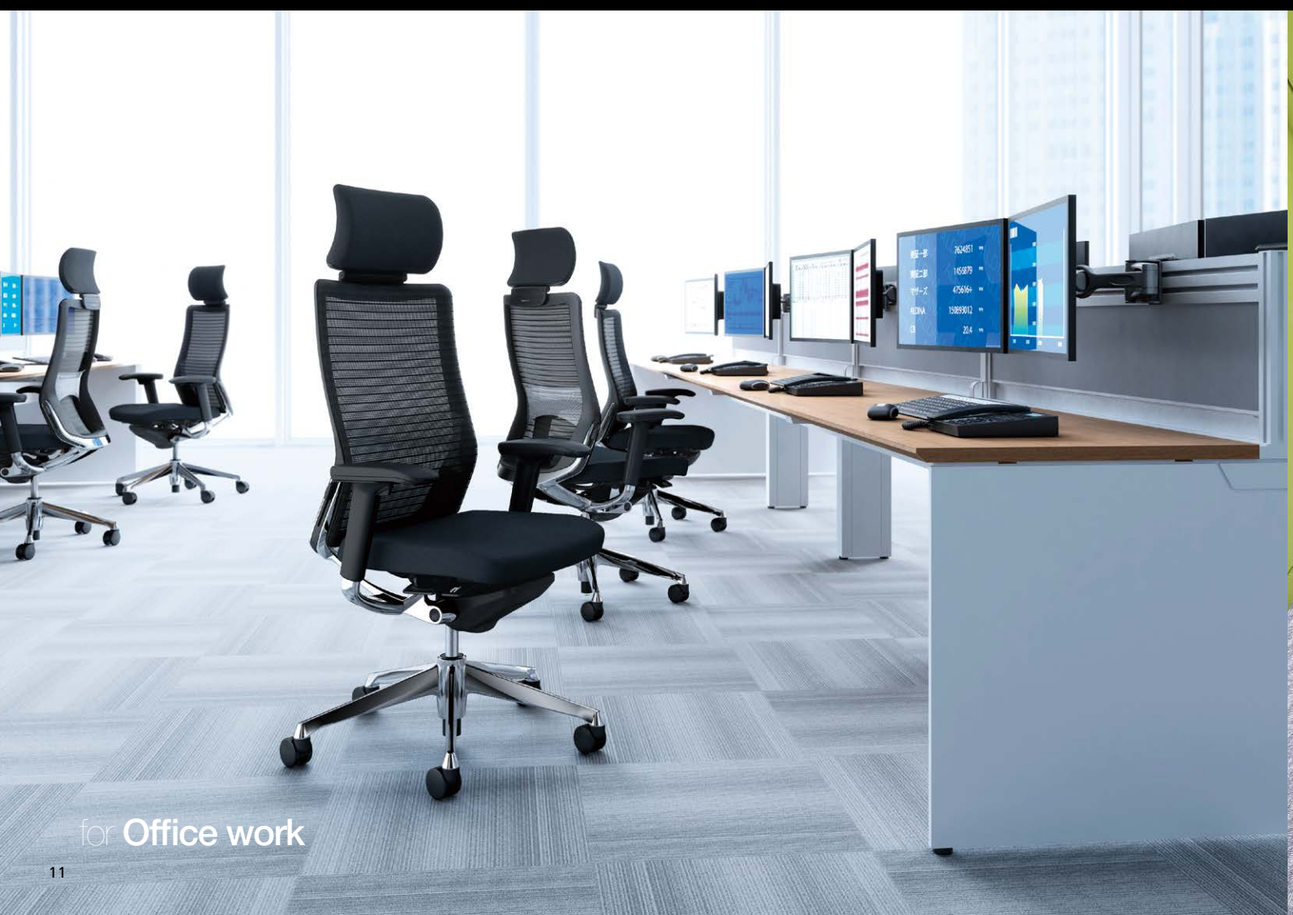
The Choral concept is the ideal solution for any office environment.

for **New Modern Office**



for **Conference**

for **Executive**



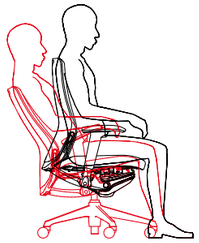
for **Office work**

for **Collaboration**

In tune with your body

Ankle-Tilt Reclining

The synchronized Ankle-Tilt reclining mechanism reflects Okamura's strong belief in ergonomically correct and user friendly products.
The reclining movement with the load distributed from the ankle provides a natural movement that also reduces pressure to the upper leg area.
Choral has a reclining angle up to 23°.



Quick Slide Operation

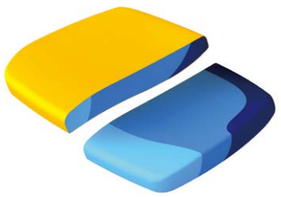
The Quick Slide mechanism will alter the seatback tension with the flick of your wrist.
This easy operation enable's users to adjust the tension with the free positioning slide lever and has a wide adjustment range to suit everyone.

Universal Design

From a universal design standpoint, Choral exceeds, having all adjustment levers positioned within easy reach under the seat front. Users can instinctively reach any lever without even looking.

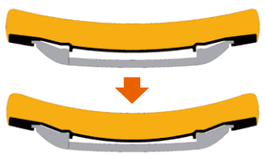
Multiple Density Cushion

Multiple Density Molding technology realizes a seamless gradation molded cushion. The seat pads front area is soft, and the rear area is firm to increase hold to the user's body. This 3D support distributes body weight evenly to reduce pressure points and so improves blood circulation for health sitting and superior comfort.



Seat Pivot Suspension

Using our pivot suspension, support a simple pivot joint at both sides on outside edges of the seat frame, allows the plastic seat pan to flex and provide that extra comfort.



simple to use

To create a highly functional truly, comfortable chair that's so easy to use.

Seat Depth Adjustment

With a simple pull on a lever, the seat depth can slide forward and backwards up to 2" (50mm).

4D Adjustable Arm

The 4D fully adjustable armrests can pivot, slide front to back, side to side and are height adjustable to suit your work style.

simple to use Option

Highly functional integrated options for simple use.

Lumbar Support

The lumbar support is designed to give extra support and is flexible enough to suit a wide variety of body shapes.
The adjustment range is 2 3/4" (70mm) vertically providing comfortable support to the natural "S" curve in the spinal area, which helps to reduce stress.

Mesh Type

Cusion Type

Lumbar Operation Lever

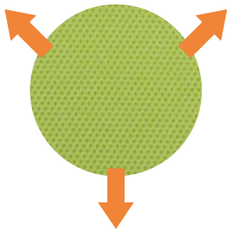
Headrest

The fully adjustable headrest has pivot and height movement enabling you to find the best possible position. Also, the sliding structure is completely internal, making it a simple add-on option.

Hanger

The hanger has a push-button lock that allows for 4 3/4" (120mm) of height adjustment.
When not required, it can be neatly stored away behind the backrest.

Durability & Performance



Choral's 3D flexible knit performs to provide extra soft comfort whist the fabric's anti snagging properties means it is highly resistant to wear.

Ecology

Recycled materials: 53%

INDOOR ADVANTAGE GOLD FURNITURE

Recycled materials are used in aluminum and resin parts. These materials make up about 53% of the product weight.

Recyclability: 100%

With future recyclability firmly in mind during the design stage, we use homogeneous materials wherever possible. After use, our products can be collected and disassembled into homogeneous materials.

Okamura uses environmentally friendly materials and modular designed parts. Additionally, major resin parts are labeled for easier recycling and disposal.

Designed for disassembly and recycling

Choral is designed with a mind for easy disassembly and recycling so materials can be thoroughly separated into same groups.

PET recycled fabric

With the new recycling technology, Choral adopts PET bottle recycled cloth made of polyester threads recycled from PET plastic bottles and reclaimed fiber.

Design for longevity and durability

As the seat backrest cushion can be replaced separately, maintenance for longer use is possible.

Positive use of recycled resin is adopted

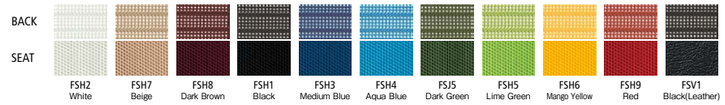
Positive use of regenerated resin is adopted for the efficient use of resources.

simple to choose

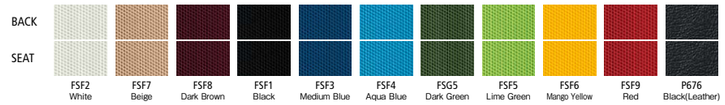
A simple concept and 4,160 variations makes choosing fun.

Seat Color

Mesh Type



Cushion Type



Chair Type

Extra High Back | High Back | Middle Back

Back Type / Body Color

Mesh Type Black Body | Mesh Type White Body | Cushion Type Black Body | Cushion Type White Body

Frame Color

Polish | Silver | Black

Armrest Type

Adjustable Armrest | Fixed Armrest | Without Armrest

Option

Headrest | Lumbar Support | Hanger

3520
variations

okamura

OKAMURA CORPORATION
International Sales & Marketing Div.
www.okamura.com

The products listed in this catalog are available as of February 2021. Please note that specifications, dimensions, and colors are subject to change without notice. The colors of the actual products may differ somewhat from the colors shown in the catalog, depending on printing conditions.

YOCO47-121 P.GT '21-02 Printed in Japan