**Assembly Instructions**

Follow the instructions to ensure proper assembly.

1. **Attaching the legs**
   - Place the sofa on a soft sheet such as a curing sheet.
   - Place the sofa body upside down.
   - Attach the leg to the bottom of the sofa body with the leg fixing screw and spring washer.
   - Attach the adjuster to each leg.

   ![Sofa Assembly Diagram](Image)

   **Operation Guide**

   - **Adjusting the adjuster**
     - The height can be adjusted by turning the adjuster at the bottom of the product. The adjustable range is from 0 to 10 mm (0 to 0.4 in.). When installing, adjust with the four adjusters so the product is horizontal to the floor.
     - When adjusting the adjuster, make sure to do it with two or more people to avoid hands or fingers from getting caught in between.

   **Caution**

   - **For daily care**
     - Always use a soft dry cloth for daily care.
   - **For exceptionally dirty case**
     - Dip a soft cloth into mild solution of neutral detergent (1 - 3%) and wring it out to wipe away the dirt. Then, wipe off the detergent thoroughly with a soft dry cloth.

   - For exceptionally dirty case
     - When using commercially available cleaner, try it out on an obscure part to check for discoloration before use.
   - *For upholstered parts
     - After tapping the surface by hand, use a brush or vacuum cleaner to remove the dust.

   **Notes on maintenance**

   - When using commercially available cleaner, try it out on an obscure part to check for discoloration before use.
   - *For upholstered parts
     - After tapping the surface by hand, use a brush or vacuum cleaner to remove the dust.

**Materials and Surface Finish**

<table>
<thead>
<tr>
<th>Part</th>
<th>Material</th>
<th>Surface Finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>Back/Seat</td>
<td>Clothing</td>
<td>Polyester 100%, Recycled 51%</td>
</tr>
<tr>
<td></td>
<td>Cushion</td>
<td>Polyester, Feather</td>
</tr>
<tr>
<td>Leg</td>
<td>Core material</td>
<td>Laminated wood (rubber tree), Recycled polypropylene</td>
</tr>
<tr>
<td></td>
<td>Adjustment</td>
<td>Aluminum &gt;AL&lt; Polished</td>
</tr>
<tr>
<td></td>
<td>Body, Bottom material</td>
<td>Recycled ABS, Recycled ABS</td>
</tr>
<tr>
<td>Casters</td>
<td>Wheel</td>
<td>Polyethylene, Recycled Polyamide</td>
</tr>
<tr>
<td></td>
<td>Body</td>
<td>Polyamide</td>
</tr>
</tbody>
</table>

* > XX < indicates the materials of the parts. This information is useful for recycling.

* Please understand that product specifications might change without prior notification due to improvements made to the product.

**Instructions to Extend the Life of Product**

Please follow instructions below. Failure may cause serious damage to the product and Okamura will have no responsibility for any damages.

**Operating Precautions and Maintenance**

- If the product has become unsteady due to loosening of the bolts or screws during use, retighten them immediately.
- Do not use in places exposed to vapors. This could cause rusting.
- If you spill tea, coffee, detergent, medicine, or some other liquid on the product, wipe off immediately.
- The product gets wet with water, wipe off with dry and soft cloth.
- This instruction manual is very important, so store it in an easily accessible location.
- Regular maintenance is recommended for long-life use. Make your request to us early for inspections and repairs (fees required) when the warranty period has expired.

**Maintenance**

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**Office System**

Muffle

**Instructions for Use**

OKAMURA CORPORATION
INTERNATIONAL SALES & MARKETING DIVISION
2-14-27, Akasaka, Minato-ku, Tokyo 107-0022, JAPAN
Tel: +81-3-5561-4086 Fax: +81-3-5561-4086
http://www.okamura.jp/

H0502
2016.04
Safety Instructions (Make sure to follow these instructions)

Caution
User must follow this instruction to prevent accidents and injuries, or damages to their property.

Do not handle roughly, or use improperly. Failure to follow the safety precautions may cause injury or damage to the product.

- Do not use this product as a step stool.
- Do not use this product (sofa equipped with casters) as a transportation equipment.
- Do not stand on this product and do not sit on the front edge of the seat.
- Only sit on the seat.

Unscrean casters
Unscrean casters deteriorate with age due to hydrolysis, mold growth, or ultraviolet light and degradation such as cracking and peeling will occur. Deterioration speed due to aging may vary depending on the environment of usage. If you find degradation, it is recommended to change the casters immediately.

Do not disassemble or repair on your own.

- Do not attempt to disassemble or repair the product yourself. Please contact our official dealers when needed.
- Found any loose bolts or screws, do not use the product. Failure may cause damage to the product and result in injury.

Be careful of the following items when moving the product due to layout change, etc.

- Make sure to move the product with two or more people.
- Make sure that there is no obstruction or danger in the surroundings when moving the product.

Be careful of the following items since it may cause you to fall or damage the product.

- If found unstable due to loosening of bolts or screws, retighten them.
- Do not use the product if any parts are separated from it.

Do not use this product (sofa equipped with casters) as a transportation equipment.

Be careful of the following items when moving the product due to layout change, etc.

- Make sure to move the product with two or more people.
- Make sure that there is no obstruction or danger in the surroundings when moving the product.

Do not alter the product construction. This leads to malfunction or accident.

- Altering the product construction may cause product malfunction or lead to accidents. Okamura will have no responsibility for any drawbacks caused by remodeling.
- If you need to alter the product construction, please contact our official dealers beforehand.

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Appropriate Ventilation Measures

Many chemical substances will be released by the product when it is first purchased. Sufficiently ventilate or expose the product to moving air for some time after purchasing it.

Do not completely close windows when using the product in rooms with conspicuously high temperatures/humidity (the benchmarks for these are temperatures in excess of 28°C (82.4°F) and relative humidity in excess of 50%).

Installation

Please follow instructions below. Failure may cause serious damage to the product and Okamura will have no responsibility for any damages.

Indoor use only.

- Do not use in outdoor or waterfront use.

Avoid high temperature, high humidity, or extraneous aridity.

- Avoid direct sunlight.
- Avoid high temperature, high humidity, or extraneous aridity.
- Avoid placing alongside windows; use curtains or blinds to avoid direct sunlight.
- Do not place product under heater or air-conditioner exhausting high temperature air.

Do not place product heater or air-conditioner exhausting high temperature air.

- Do not place the product on an uneven floor.
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Part Names

- Sofa
- Sofa (Two sides round type)
- Sofa (Two sides round caster type)
- Cushion

- Sofa (One side round type R)
- Sofa (One side round type L)
- Seat
- Backrest
- Leg
- Adjuster
- Caster (With no stopper)
- Sofa (Three people)
- Sofa (Corner type)

* The cushion is separate from the backrest and seat.

- Cushion
- Seat
- Backrest
- Leg
- Adjuster
- Caster (With no stopper)
- Sofa (Three people)
- Sofa (Corner type)